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subpart, may be used as the shipping paper required by this subpart.

[Amdt. 172-58, 45 FR 34698, May 22, 1980, as amended by Amdt. 172-90, 49 FR 10510, Mar. 20, 1984; 49 FR 11184, Mar. 26, 1984; Amdt. 172-248, 61 FR 28675, June 5, 1996]

### Subpart D—Marking

#### §172.300 Applicability.

(a) Each person who offers a hazardous material for transportation shall mark each package, freight container, and transport vehicle containing the hazardous material in the manner required by this subpart.

(b) When assigned the function by this subpart, each carrier that transports a hazardous material shall mark each package, freight container, and transport vehicle containing the hazardous material in the manner required by this subpart.

[Amdt. 172-101, 45 FR 74666, Nov. 10, 1980]

# §172.301 General marking requirements for non-bulk packagings.

(a) Proper shipping name and identification number. (1) Except as otherwise provided by this subchapter, each person who offers for transportation a hazardous material in a non-bulk packaging shall mark the package with the proper shipping name and identification number (preceded by "UN" or "NA", as appropriate) for the material as shown in the §172.101 table.

(2) The proper shipping name for a hazardous waste (as defined in §171.8 of this subchapter) is not required to include the word "waste" if the package bears the EPA marking prescribed by 40 CFR 262.32.

(b) Technical names. In addition to the marking required by paragraph (a) of this section, each non-bulk packaging containing hazardous materials subject to the provisions of §172.203(k) of this part shall be marked with the technical name in parentheses in association with the proper shipping name in accordance with the requirements and exceptions specified for display of technical descriptions on shipping papers in §172.203(k) of this part.

(c) Exemption packagings. The outside of each package authorized by an exemption shall be plainly and durably

marked "DOT-E" followed by the exemption number assigned.

(d) Consignee's or consignor's name and address. Each person who offers for transportation a hazardous material in a non-bulk package shall mark that package with the name and address of the consignor or consignee except when the package is—

(1) Transported by highway only and will not be transferred from one motor

carrier to another; or

(2) Part of a carload lot, truckload lot or freight container load, and the entire contents of the rail car, truck or freight container are shipped from one

consignor to one consignee.

(e) Previously marked packagings. A package which has been previously marked as required for the material it contains and on which the marking remains legible, need not be remarked. (For empty packagings, see §173.29 of this subchapter.)

(f) Marking exceptions. (1) Identification numbers are not required on packages which contain only limited quantities, as defined in §171.8 of this subchapter, or ORM-D materials.

(2) The marking of technical names on non-bulk packagings filled for shipment prior to December 31, 1990 is not required until December 31, 1991.

[Amdt. 172-123, 55 FR 52590, Dec. 21, 1990]

## §172.302 General marking requirements for bulk packagings.

(a) *Identification numbers.* Except as otherwise provided in this subpart, no person may offer for transportation or transport a hazardous material in a bulk packaging unless the packaging is marked as required by §172.332 with the identification number specified for the material in the §172.101 Table—

(1) On each side and each end, if the packaging has a capacity of 3,785 L

(1,000 gallons) or more;

(2) On two opposing sides, if the packaging has a capacity of less than 3,785 L (1,000 gallons); or

(3) For cylinders permanently installed on a tube trailer motor vehicle, on each side and each end of the motor vehicle.

(b) Size of markings. Except as otherwise provided, markings required by this subpart on bulk packagings must—

- (1) Have a width of at least 6.0 mm (0.24 inch) and a height of at least 100 mm (3.9 inches) for rail cars;
- (2) Have a width of at least 4.0 mm (0.16 inch) and a height of at least 25 mm (one inch) for portable tanks with capacities of less than 3,785 L (1,000 gallons) and intermediate bulk containers; and
- (3) Have a width of at least 6.0 mm (0.24 inch) and a height of at least 50 mm (2.0 inches) for cargo tanks and other bulk packagings.
- (c) Exemption packagings. The outside of each bulk package used under the terms of an exemption shall be plainly and durably marked "DOT-E" followed by the exemption number assigned.
- (d) Each bulk packaging marked with a proper shipping name, common name or identification number as required by this subpart must remain marked when it is emptied unless it is—
- (1) Sufficiently cleaned of residue and purged of vapors to remove any potential hazard; or
- (2) Refilled, with a material requiring different markings or no markings, to such an extent that any residue remaining in the packaging is no longer hazardous.
- (e) Additional requirements for marking portable tanks, cargo tanks, tank cars, multi-unit tank car tanks, and other bulk packagings are prescribed in §§ 172.326, 172.328, 172.330, and 172.331, respectively, of this subpart.
- (f) A bulk packaging marked prior to October 1, 1991, in conformance to the regulations of this subchapter in effect on September 30, 1991, need not be remarked if the key words of the proper shipping name are identical to those currently specified in the §172.101 Table. For example, a tank car marked "ANHYDROUS AMMONIA" need not be remarked "ANHYDROUS AMMONIA, LIQUEFIED".

[Amdt. 172–123, 55 FR 52591, Dec. 21, 1990, as amended at 56 FR 66254, Dec. 20, 1991; Amdt. 172–150, 61 FR 50624, Sept. 26, 1996]

EFFECTIVE DATE NOTE: By Amdt. 172–150, 61 FR 50624, Sept. 26, 1996, in  $\S 172.302$ , paragraph (b) was revised, effective Jan. 1, 1997. For the convenience of the user, the superseded text is set forth as follows:

# § 172.302 General marking requirements for bulk packagings.

\* \* \* \* \*

- (b) Size of markings. Except as otherwise provided, markings required by this subpart on bulk packagings must have a width of at least 6.0 mm (0.24 inch) and a height of at least—
  - (1) 100 mm (3.9 inches) for rail cars;
- (2) 25 mm (one inch) for portable tanks with capacities of less than 3,785 L (1,000 gallons); and
- (3) 50 mm (2.0 inches) for cargo tanks and other bulk packages.

\* \* \* \* \*

#### §172.303 Prohibited marking.

- (a) No person may offer for transportation or transport a package which is marked with the proper shipping name or identification number of a hazardous material unless the package contains the identified hazardous material or its residue.
  - (b) This section does not apply to—
- (1) Transportation of a package in a transport vehicle or freight container if the package is not visible during transportation and is loaded by the shipper and unloaded by the shipper or consignee.
- (2) Markings on a package which are securely covered in transportation.
- (3) The marking of a shipping name on a package when the name describes a material not regulated under this subchapter.

[Amdt. 172-123, 55 FR 52591, Dec. 21, 1990, as amended at 56 FR 66254, Dec. 20, 1991]

### §172.304 Marking requirements.

- (a) The marking required in this subpart—(1) Must be durable, in English and printed on or affixed to the surface of a package or on a label, tag, or sign.
- (2) Must be displayed on a background of sharply contrasting color;
- (3) Must be unobscured by labels or attachments; and
- (4) Must be located away from any other marking (such as advertising) that could substantially reduce its effectiveness.

[Amdt. 172–29, 41 FR 15996, Apr. 15, 1976, as amended by Amdt. 172–29B, 41 FR 57067, Dec. 30, 1976]